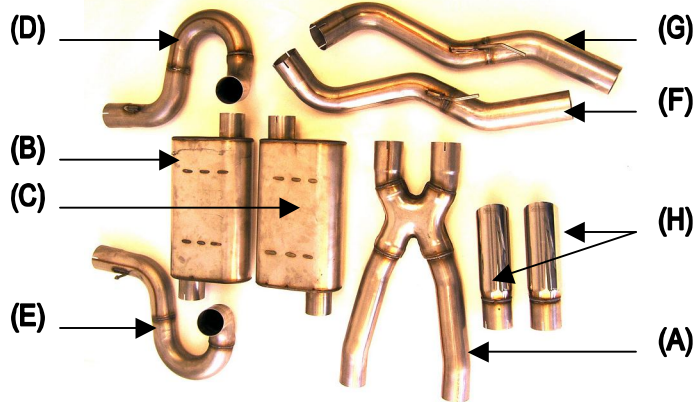


Installation Instructions

1968-72 GM A-body 3" exhaust system with Power-X crossover
Designed to fit with Hotchkis Sport rear suspension anti-sway bar.

3068725



Please check Parts List below
to insure that all parts
are included in the product box !

Note: anti-seize
should be applied
to all fastener
threads, pipe slip
joints and mating
surfaces of
ball /socket
connections.

Parts List and Description

(A)	PN 306872X	-crossover assembly	10
(B)	PN 306872DM	-driver side muffler	2
(C)	PN 306872PM	-passenger side muffler	2
(D)	PN 306872DO	-driver side over-axle pipe	2
(E)	PN 306872PO	-passenger side over-axle pipe	4
(F)	PN 306872DT	-driver side tailpipe	4
(G)	PN 306872PT	-passenger side tailpipe	4
(H)	PN 306872T	-tip (quantity of 2)	4

Hardware List

10	-3" band clamps
2	-muffler hanger brackets
2	-3/8" urethane hangers
2	-U-bracket tailpipe hangers
4	-1/4" x 1" bolts
4	-1/4" flat washers
4	-1/4" flanged nuts
4	5/16" x 1-1/4" bolts
4	-5/16" flat washers
4	-5/16" flanged nuts-
1	-anti-seize tube

Installation instructions:

- (1.) Raise and support vehicle.
- (2.) Remove all existing exhaust components from vehicle excluding headers or manifolds.
- (3.) If you are installing this exhaust system with Bassani headers and mid-pipe kit, it is assumed that you have already installed the headers at this point per the included instructions.
- (4.) Place two supplied clamps over inlets of Bassani mid-pipes and install onto header collectors.

Continued on next page...

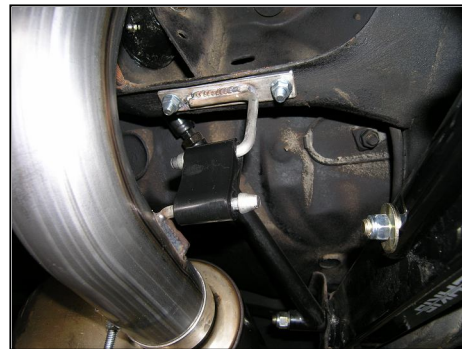
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2900 East La Jolla Anaheim, CA 92806

Installation instructions continued for 3068725

- (5.) Place two supplied clamps over inlets of cross-over assembly and install onto outlets of mid-pipes. Support the crossover assembly with a stand or with mechanic's wire tied to the vehicle.
- (6.) Place two supplied clamps over inlets of mufflers and install mufflers onto outlets of crossover pipe.
- (7.) Place two supplied clamps over expanded ends of over-axle pipes and install pipes onto muffler outlets.
- (8.) Connect supplied fabricated over-axle hangers to hanger rods welded to over-axle pipes with supplied urethane hangers.
- (9.) Place two supplied clamps over expanded ends of tailpipes and install onto over-axle pipes.
- (10.) Tighten all clamps on system tight enough to hold position of parts but still allow adjustment.
- (11.) Place last two remaining clamps on tips and install tips onto tailpipes.
- (12.) Place supplied u-bracket hangers onto hanger rods welded to tailpipes and attach to frame rails with supplied 1/4" hardware; use the two existing factory 1/4" holes near bottom of frame for the bottom holes and drill two new holes for the top ones.
- (13.) Place mufflers in a level position with support stands or other means, then place fabricated over-axle hangers against cross-member as shown in photo and mark for drilling.
- (14.) Drill four holes in cross-member to mount over-axle pipes; attach hangers to cross-member using supplied 5/16" hardware.
- (15.) Align all system components for best fit and tighten all clamps and fasteners.



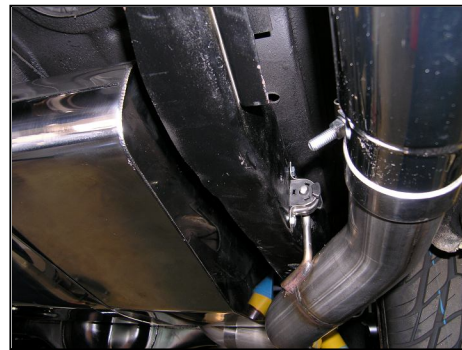
Over-axle hanger/driver



Over-axle hanger/passenger



Tailpipe hanger/driver



Tailpipe hanger /passenger

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