



# Installation Instructions

1964-1/2 through 1968 Ford Mustang, 289-302 eng.

**5065RC**



Please check Parts List below to insure that all parts are included in the product box !



Note: anti-seize should be applied to all fastener threads, pipe slip joints and mating surfaces of ball /socket connections.

### Parts List and Description

### Hardware List

(A)	PN	5065RD	-driver side header	16	-3/8" header bolts
(B)	PN	5065RP	-passenger side header	2	-header gaskets
(C)	PN	5065RCA	-collector adapters (2, not shown)	2	-2.5" band clamps
				1	-anti seize

Note: these headers have been designed and tested to directly fit any 1965-1968 Ford Mustang equipped with stock front suspension/steering components and a clutch equalizer (bell-crank) installed as original equipment with high performance exhaust manifolds. If your car is equipped with the non-high performance equalizer you can purchase the required equalizer through Mustangs Plus (800-999-4289) or other supplier of your choice, or modify your existing part for clearance. Will also fit C4 automatic equipped cars.

### **Installation instructions:**

- 1.) Disconnect spark plug wires and spark plugs from engine.
- 2.) Remove any existing manifolds/headers and exhaust mid-pipe from vehicle.
- 3.) Remove nuts from bolts attaching steering idler arm to passenger side frame rail; swing idler arm and attached steering linkage down and towards passenger side front tire to make room for header installation.
- 4.) Position a small hydraulic bottle jack with a block of wood under engine and pump up a small amount of pressure to support the weight of the engine.
- 5.) For 1964-1/2 through 1966 model years, completely remove passenger side motor mount, together with its bracket, from passenger side of engine/frame. You will need to jack up engine further with bottle jack to accomplish this.  
**For 1967 and 1968 year models, you will also have to either remove transmission from engine or install headers with engine if installing during engine rebuild to allow installation of passenger side header.**
- 6.) Remove clutch equalizer shaft connected to driver side frame rail and engine by removing bolts on top of frame rail.
- 7.) Remove all plastic shipping wrap from headers near head flanges; it is recommended that you loosely leave plastic around the header tubes to prevent scratching the ceramic coating while you are placing them into position on the motor.
- 8.) Move both headers into position through the bottom of the vehicle and attach to the engine with the supplied gaskets and two bolts in each header.
- 9.) Reattach motor mount with attached bracket to engine then lower engine down onto frame; reattach motor mount bracket to frame.
- 10.) Reinstall previously removed steering and clutch components.
- 11.) Install remaining header bolts and torque all bolts.
- 12.) Reinstall spark plugs and wires.
- 13.) Use supplied collector adapters and clamps to adapt headers to an exhaust system of your choice.

**FOR TECHNICAL ASSISTANCE CALL TOLL-FREE (866) 782-3283  
2900 East La Jolla Anaheim, CA 92806**