

## Installation Instructions

1997-2004 C5 Corvette metallic converter/off-road kit



- (1) Please check Parts List below to insure that all parts are included in the product box !
- (2) Please read these instructions before beginning !
- If you feel that you cannot perform this installation, please take your vehicle to a dealer or qualified service technician.



Warranty of this product is **Void** if **WELDED** together **WARNING!** It is illegal to remove a properly functioning catalytic converter.

### Parts List and Description

(A)	PN	570013MSC (2)– metallic substrate converter
(B)	PN	570013ORA (2)– off-road adapter
(C)	PN	570013PSO – passenger side O2 pipe
(D)	PN	570013DSO – driver side O2 pipe
(E)	PN	570013DSE – driver side extension
(F)	PN	570013PSE – passenger side extension

### Hardware List

Qty: 4 – 2.5” clamps
Qty: 4 – 3/8”-16NC x 2.5” bolts
Qty: 4 – 3/8” flanged nuts
Qty: 4 – 3/8” flat washers
Bassani anti-seize

**Notice:** This catalytic converter/off-road kit is designed to be a direct fit installation with Bassani “421” series headers, X-pipes and Aft-Cat systems only. Bassani “421” series headers can also be installed with factory converters (welding required). It is illegal to remove properly functioning catalytic converters from pollution-controlled motor vehicles, which are operated on public streets and highways.

### INSTALLATION INSTRUCTIONS:

Be sure to apply Bassani anti-seize to all connections and fittings.

1. If installing with a Bassani Xhaust 5797X “X” pipe or 2Z06-5 Aft-Cat system, cutting of your stock system is unnecessary. Remove and store your factory converter pipe assembly to proceed with installation.
2. Install supplied converters or off-road adapters to collectors of Bassani headers with supplied 3/8” hardware.
3. Pre-thread vehicle oxygen sensors into supplied O2 pipes, place two supplied 2.5” clamps over inlets of O2 pipes and install to rear of converters (O2 pipe with fitting furthest from the inlet end goes to driver side header).

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**570013 installation instructions continued:**

4. If installing with 2Z06-5 Aft-Cat, you will install muffler directly to outlets of O2 pipes installed in step 3 above. If installing with 5797X "X" pipe, position two remaining 2.5" clamps over supplied extension pipes and install over O2 pipe outlets (one pipe is shorter than the other and corresponds to length of "X" pipe inlets).
5. Tighten all clamps and fasteners.
6. Continue installation of "X" pipe or Aft-Cat system.