

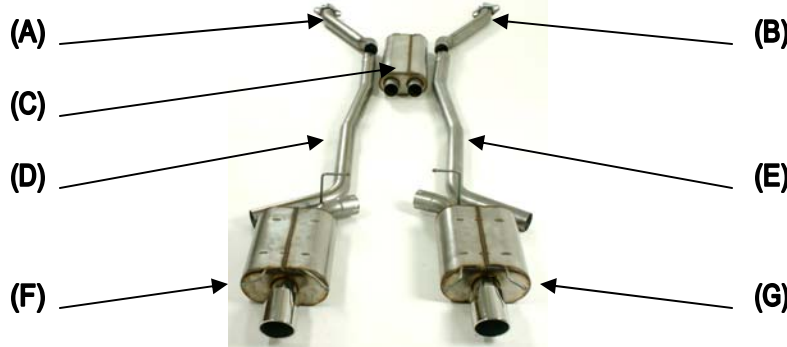
Installation Instructions

2004-2005, 5.7L Cadillac CTS-V

574CTS5



Please check Parts List below
to insure that all parts
are included in the product box !



Note: anti-seize
should be applied
to all fastener
threads, pipe slip
joints and mating
surfaces of
ball /socket
connections.

Parts List and Description

(A)	PN	574CTS1	- left side inlet
(B)	PN	574CTS2	- right side inlet
(C)	PN	574CTS3	- resonator assembly
(D)	PN	574CTS4	- left side mid pipe
(E)	PN	574CTS5	- right side mid pipe
(F)	PN	574CTS6	- left side muffler
(G)	PN	574CTS7	- right side muffler

Hardware List

(6)	2.5" clamps
(1)	anti-seize

Installation instructions:

1. Raise and support vehicle
2. Lubricate all factory hangers with penetrating oil.
3. Remove fasteners from flanges attaching factory exhaust system to converter outlet pipes.
4. Using an assistant, pry hanger rods attached to factory mufflers from rubber hangers and remove stock exhaust system from vehicle.
5. Place two supplied clamps over inlets of resonator and insert left and right inlet into these inlets. For the best-installed appearance, we recommend that you position the resonator so that the weld seam will be on top and hidden when installation is complete.
6. Install left and right mufflers into factory hangers at rear of vehicle.
7. Place two supplied clamps over muffler inlets and insert left and right mid-pipes into these inlets. Tighten clamps enough to hold pipes in place but still allow adjustment.
8. Using an assistant, place two clamps over inlets of mid-pipes and install resonator with attached inlet pipes into mid-pipe inlets. Now raise fully assembled exhaust assembly into place and attach to mating flanges of converter outlet pipes using stock hardware.
9. Align system from front to rear of vehicle and tighten all clamps and fasteners. Lower vehicle.

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