

# Installation Instructions

2004 5.7L, Pontiac GTO aft-cat system

574GTO5



Please check Parts List below to insure that all parts are included in the product box !



Note: anti-seize should be applied to all fastener threads, pipe slip joints and mating surfaces of ball /socket connections.

<u>Parts List and Description</u>				<u>Hardware List</u>	
(A)	PN	574GTO1	- left inlet pipe	(1)	1/2" urethane hanger
(B)	PN	574GTO2	- right inlet pipe	(2)	sheet metal fasteners
(C)	PN	574GTO3	- "X" crossover pipe	(6)	2.5" band clamps
(D)	PN	574GTO4	- muffler assembly	(1)	3" band clamp
(E)	PN	574GTO5	- hanger bracket	(1)	anti-seize compound
				(2)	spacers

**Installation instructions:**

1. Raise and support vehicle.
2. Lubricate all rubber hangers with penetrating oil or equivalent.
3. Loosen clamps attaching factory tailpipes to rear of factory mufflers near rear end differential.
4. Remove fasteners attaching stock flanges of exhaust system to outlets flanges of stock converter pipes.
5. Using an assistant, pry hanger rods on mufflers from rubber hangers; partially lower exhaust system near converter outlets and separate mid-pipe/muffler assembly from tailpipes.
6. Remove tailpipes from vehicle by pulling hanger rods from rubber hangers.
7. Place two supplied 2.5" clamps over cross-over pipe inlets and insert left and right inlet pipes into crossover pipe.
8. Place two 2.5" clamps over slip connectors on muffler assembly and insert crossover assembly into muffler slip connectors.

**Continued on next page.**

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**Installation instructions continued for 574GTO5:**

- 9.** Remove rear fastener from stock heat shield above tips at rear of vehicle. Install supplied hanger bracket at this location with end of rod pointed to rear of vehicle. The hole from the removed fastener will be used for one mounting hole of the bracket. You must drill a new hole for the other hole of the bracket. Attach bracket with supplied sheet metal fasteners and install spacers between bracket and heat shield. Use the picture below to determine correct bracket position.
- 10.** Place supplied urethane hanger over center hanger on muffler assembly which points towards front of vehicle.
- 11.** Using an assistant, raise exhaust assembled exhaust system into place under vehicle and install hanger rods into stock rubber hangers and also insert installed rear bracket rod into urethane hanger on muffler.
- 12.** Attach flanges of exhaust system to mating flanges of converter pipe outlets re-using stock gaskets and fasteners.
- 13.** Position 3” clamp over tip not welded to muffler and install tip over muffler outlet stub pipe.
- 14.** Position tip to match other tip and tighten clamp.
- 15.** Align entire system and tighten all clamps.
- 16.** Lower vehicle.

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