

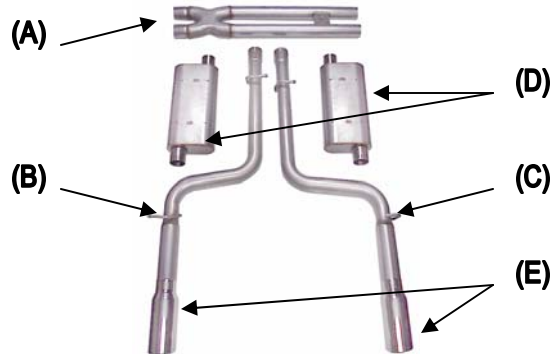
# Installation Instructions

05-06 5.7L Hemi Chrysler 300C, Dodge Magnum and Dodge Charger  
Fits 2 Wheel drive and optional All Wheel drive equipped vehicles

## 574MAG5/BX574MAG5



Please check Parts List below  
to insure that all parts  
are included in the product box !



Note: anti-seize  
should be  
applied to all  
fastener threads,  
pipe slip joints  
and mating  
surfaces of  
ball /socket  
connections.

### Parts List and Description

(A)	PN	5704M5-1	-Power X Crossover assembly	1
(B)	PN	5704M5-2	-left side tailpipe	1
(C)	PN	5704M5-3	-right side tailpipe	6
(D)	PN	40816222	-mufflers (2)	1
(E)	PN	430000	-tips (2)	

### Hardware List

3/8 x 1" bolt
3/8 flanged nut
2-1/2" band clamps
anti-seize

### Installation instructions:

1. Raise and support vehicle.
2. Lubricate factory rubber hangers with penetrating oil.
3. Remove fasteners attaching driver side tailpipe/resonator assembly to rear of center-mount factory muffler. Remove tailpipe/resonator from factory hangers and from vehicle.
4. Loosen stock clamps attaching stock exhaust to converter pipe outlets near front of vehicle.
5. Remove black factory stiffener cross-brace from bottom of vehicle.
6. With a helper, remove factory hanger rods from rubber hangers and remove remaining exhaust system from vehicle.
7. Place two supplied clamps over inlets of X-pipe and install assembly over outlets of factory converter pipes. The X-pipe should be installed to position the slotted-hole brackets towards the top of the pipes. Do not fully tighten clamps at this time.
8. Using two supplied clamps, install mufflers over outlets of X-pipe assembly. Do not fully tighten clamps at this time.
9. Using two supplied clamps, install left and right tailpipes to outlets of mufflers and insert hanger rods into factory rubber hangers. Do not fully tighten clamps at this time.
10. Install tips with clamps over outlets of tailpipes.
11. Reinstall factory body stiffener brace to bottom of vehicle.
12. Starting at front of vehicle, align system and tighten clamps. You may need to push system upwards while tightening clamps to be sure system adequately clears stiffener brace.
13. Align tips and tighten clamps.

**FOR TECHNICAL ASSISTANCE CALL TOLL-FREE (866) 782-3283**  
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