

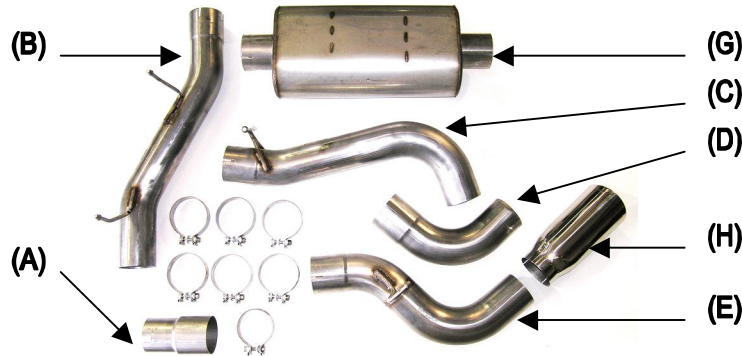
Installation Instructions

2005-2007 Ford Super-Duty diesel, extra-cab and crew-cab long bed models
Fits 2/4 wheel drive F-250 and F-350 trucks including dual-rear wheel models.

606035



Please check Parts List below
to insure that all parts
are included in the product box !



Note: anti-seize
should be applied
to all fastener
threads, pipe slip
joints and mating
surfaces of
ball /socket
connections.

Parts List and Description

(A)	PN	606035A	-inlet pipe adapter	1
(B)	PN	606035B	-inlet pipe	1
(C)	PN	606035C	-tailpipe section C	7
(D)	PN	606035D	-tailpipe section D	1
(E)	PN	606035E	-tailpipe section E	
(F)	PN	606035F	-14.5" extension w/clamp (not shown)	
(G)	PN	71120355	-muffler	
(H)	PN	530000	-tip	

Hardware List

1	- 3.5" clamp
1	- 4" clamp with hole
7	- 4" clamps
1	- anti-seize

Installation instructions:

- 1.) Raise and support vehicle.
- 2.) Lubricate all factory rubber hangers with penetrating oil.
- 3.) Loosen clamp attaching stock muffler to outlet of catalytic converter.
- 4.) With a helper, pull hanger rods from rubber hangers and pull stock muffler/tailpipe assembly off of catalytic converter.
- 5.) Remove muffler/tailpipe from vehicle.
- 6.) If you are installing this system onto rear of catalytic converter, place the included 3.5" clamp over smaller end of included adapter and install adapter onto converter outlet. If you are installing this aft-cat system with a Bassani down-pipe, the adapter is used between the down-pipe and cat-replacement pipe shown in the down-pipe instructions.
- 7.) Line up notch in adapter with index lug on outlet of converter and fully engage adapter.
- 8.) Place hole in clamp over index lug, which now appears in notch of adapter and tighten clamp.

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Installation instructions continued for 606035

- 9.) Install 14.5" extension onto adapter, with a 4" clamp, if installing kit on a crew-cab truck.
- 10.) Place one supplied 4" clamp over expanded end of inlet pipe and install pipe directly onto adapter (extra-cabs) or onto end of extension (crew-cabs); insert hanger rods on pipe into corresponding rubber hangers on frame.
- 11.) Place one supplied 4" clamp over inlet of muffler and install muffler onto inlet pipe.
- 12.) Place one supplied 4" clamp over expanded end of tailpipe section "C" and install pipe onto outlet of muffler. Insert hanger rods into corresponding rubber hangers on frame.
- 13.) Place one supplied 4" clamp over expanded end of tailpipe section "D" and install pipe onto tailpipe section "C".
- 14.) Place one supplied 4" clamp over expanded end of tailpipe section "E" and install pipe onto outlet of tailpipe section "D". Insert hanger rod into corresponding rubber hanger on frame.
- 15.) Place remaining 4" clamp over tip inlet and install tip onto tailpipe section "E".
- 16.) Align all components for best fit and tighten all clamps.

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