

# Installation Instructions

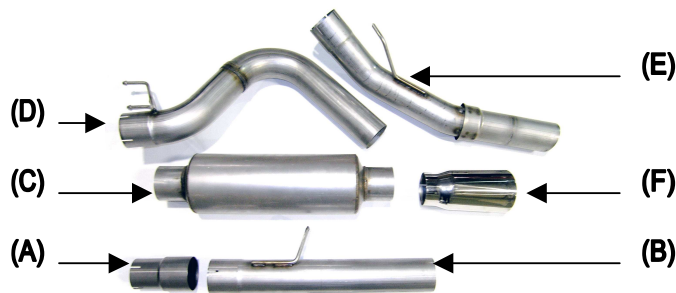
## 2008 Ford F-250/350/450, 6.4L Powerstroke diesel aft-filter system

Installs rear of the factory diesel particulate filter. Fits Crew-Cab/Long-Bed chassis.

**640845 / BX640845**



Please check Parts List below  
to insure that all parts  
are included in the product box !



Note: anti-seize  
should be applied  
to all fastener  
threads, pipe slip  
joints and mating  
surfaces of  
ball /socket  
connections.

### Parts List and Description

(A)	PN	606035A	-inlet pipe adapter
(B)	PN	640845I	-inlet pipe
(C)	PN	701120RM	-muffler
(D)	PN	640845TA	-tailpipe section A
(E)	PN	640845TB	-tailpipe section B
(F)	PN	540000	-tip

### Hardware List

1	-3.5" band clamp with hole
5	-4" band clamps
1	-anti-seize tube

### **Installation instructions:**

- 1.) Raise and support vehicle.
- 2.) Lubricate all factory rubber hangers and pipe slip-connectors with penetrating oil.
- 3.) Loosen clamp, attaching inlet of stock muffler to inlet pipe.
- 4.) Remove muffler/tailpipe assembly from inlet pipe and rubber hangers; remove from vehicle.  
Removal of muffler/tailpipe can be made easier by first cutting the tailpipe from the muffler with a reciprocating saw.
- 5.) Remove hanger rod on inlet pipe from rubber frame hanger.
- 6.) Loosen clamp attaching inlet pipe to outlet of converter and remove pipe from vehicle.
- 7.) Place supplied 3.5" clamp with hole over small end of supplied adapter and install onto outlet of converter. Engage slot in adapter with index bump on converter outlet and place hole in clamp over bump. Tighten clamp fully.
- 8.) Place one supplied 4" clamp over inlet pipe slip-connector and install pipe onto adapter. Insert hanger rod on pipe into corresponding rubber hanger on frame.
- 9.) Rotate inlet pipe as needed to orient end of hanger rod, which is inserted into rubber hanger, in a horizontal position and tighten clamp at slip-connector fully.

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**Installation instructions continued for 640845:**

- 10.) Place one supplied 4" clamp over muffler inlet and install muffler onto inlet pipe.
- 11.) Place one supplied 4" clamp over inlet of tailpipe section "A" and install pipe onto muffler and into corresponding factory rubber hangers just above muffler.
- 12.) Place one supplied 4" clamp over inlet of tailpipe section "B" and install pipe into rear-most rubber frame hanger and onto outlet of tailpipe section "A".
- 13.) Place remaining 4" clamp over tip inlet and install tip onto outlet of tailpipe section "B".
- 14.) Align all components for desired fit and tighten all clamps fully.

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