



VICTORY HAMMER and JACKPOT 2005 - UP INSTALLATION INSTRUCTIONS PART # 6H22R and 6H22RB

Congratulations on owning a Genuine set of Bassani Xhaust® Pipes. Bassani Pipes are designed for maximum sound and performance. Please follow the instructions below for installation. If you have any questions please call our tech line at 714-630-1821. Thank you!

CAUTION: WRAPPING of Pipe with Heat Tape may adversely affect the pipe & will Void Warranty!



TOOLS REQUIRED

5/16" Nut driver		8mm, 13mm & 15mm Sockets	
Snap ring Pliers		7/8" Wrench	
6" Socket Extension		Ratchet 3/8"	
3/8" Socket Swivel		O2 Sensor Tool	

READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

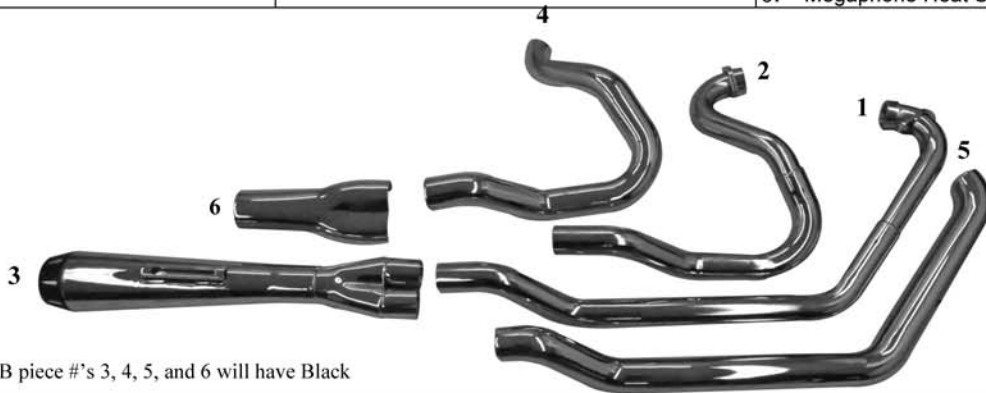
PARTS LIST

1 = Mounting Bracket (BKT-613)		2 # 27-64 Allen Head Band Clamps	
7 = # 24 Hose Clamps		1 = # 36 Hose Clamp	
2 = 3/8" Flat Washers		2 = 5/16-18 x 3/4" Square Head Bolt	
		2 = 18 mm O2 Sensor Plugs	
		2 = 5/16-18" Serrated Flange Nut	

BASSANI ROAD RAGE HS w/SHORT MEGAPHONE SYSTEM

EXHAUST SYSTEM

- | | | |
|--------------------|---|--------------------------------|
| 1. Front Head Pipe | 3. * 2 1/2" - 4" x 12" Megaphone with Removable Baffle (B2212) and End Caps (BESMR) | 4. Rear Head Pipe Heat Shield |
| 2. Rear Head Pipe | | 5. Front Head Pipe Heat Shield |
| | | 6. Megaphone Heat Shield |



* In part # 6H22RB piece #'s 3, 4, 5, and 6 will have Black

POWER YOU CAN FEEL



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INSTALLATION INSTRUCTIONS
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STOCK EXHAUST REMOVAL INSTRUCTIONS

1. Remove the two bolts indicated in Figure 1 with a 13mm socket. Loosen the clamps holding the mufflers on to the head pipes. Grasp mufflers firmly and slide off muffler assembly with the bracket still attached. (Figure 2) Save hardware for reuse.
2. From the left side of the bike, reach in and disconnect the O2-sensor plug (Figure 3) for the rear head pipe, then using a $\frac{7}{8}$ " wrench or O2-sensor tool, unscrew the sensor from the pipe. (Figure 4) From under the front of the bike on the left front corner disconnect the front pipe O2-sensor plug. (Figure 5)
3. Next unscrew the sensor from the front pipe. (Figure 6) Set aside both sensors to use on new pipes.
4. Loosen and remove the two bolts on the forward control mounting bracket using an 8mm socket. (Figure 7) Remove and save the flange nuts on this pipe. Use a 13mm wrench or socket with a 6" extension going in from the left side. (Figure 8) Slide the front pipe out and downward to remove it.
5. Remove and save the rear flange nuts on the rear head pipe after removing the pipe.

INSTALLATION INSTRUCTIONS FOR BASSANI EXHAUST SYSTEM

1. Install the front head pipe heat shield to the front head pipe following the hose clamp locations shown in Figure 9.
2. Tighten the hose clamps allowing clearance between the pipe and heat shield. Install the front pipe to the motor first using the stock flange nuts, then install the rear head pipe without the shield. Snug up the flange nuts at the exhaust ports allowing some movement sideways. (Figure 10)
3. Mount the muffler bracket to the frame using the bolts removed from this location. Use the flat washers if common hex bolts were used. No washers if flange head bolts are used. (Figure 11)
4. Slide the Allen head clamps onto the slip connectors of the muffler with the Allen head on the upper slip facing up and the lower facing down. Both on the inside of the collector (Figure 12) You may have to loosen the last two clamps on the front heat shield to give some clearance for the collector and the clamps to clear. Push the muffler on as far as possible, rotating the muffler as you push it on to the head pipe.
5. Before tightening the clamps, slide the square head bolts into the bracket on the muffler and through the bracket mounted on the bike. Snug the flange nuts on the muffler bolts, and the bracket bolts to the frame. Next fit the rear heat shield to the head pipe following the clamp layout in the picture. (Figure 13) Tighten the heat shield and then fit the collector shield with the clamp installed, sliding the tabs underneath the heat shields (Figure 14)
6. Continue tightening all the mounting hardware and heat shield clamps while maintaining adequate clearances between chassis rails, belt cover and the mounting bracket. Once everything is tight, refit the brake, foot peg bracket and both O2 sensors. If not equipped with O2 sensors use the supplied plugs. When reattaching the O2 sensors or inserting the plugs, use a small amount of anti seize compound on the threads.
7. ***Important!*** Before starting the motorcycle, clean and wipe down the pipes with a non-residue or similar type of cleaner and a soft clean cloth. Removal of fingerprints and any oil base residue is necessary to avoid staining the chrome when the exhaust system heats up.

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Note: Any modification to the factory (stock) installed intake or exhaust system alters the air/fuel Ratio. Modifications result in the air fuel ratio becoming dangerously lean (too much air, not Enough fuel). This condition can be harmful to your engine. This can be corrected by installing, an aftermarket fuel module sometimes referred to as a program or programmer. Bassani recommends you take your motorcycle to a qualified technician/ tuner for this work.

INSTALLATION PHOTOS



Figure 1

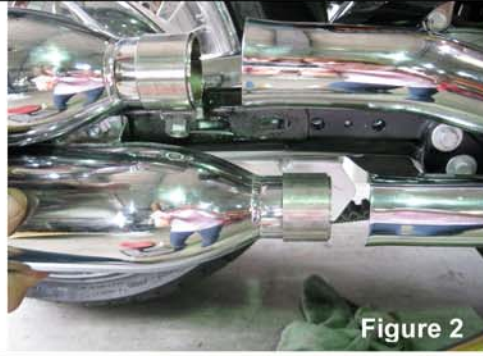


Figure 2

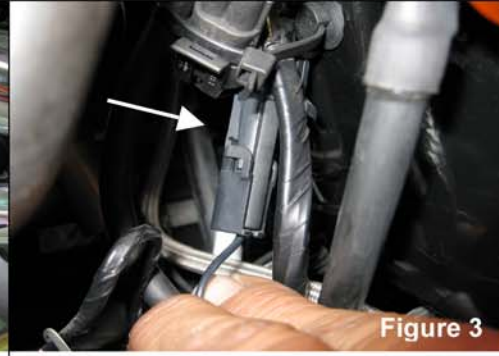


Figure 3

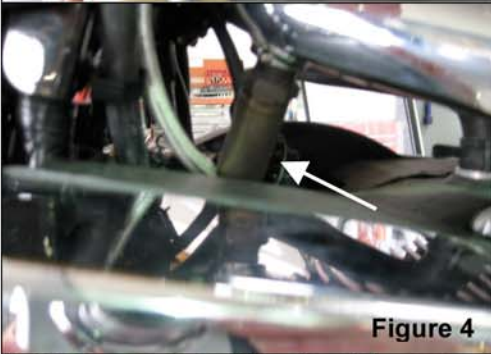


Figure 4

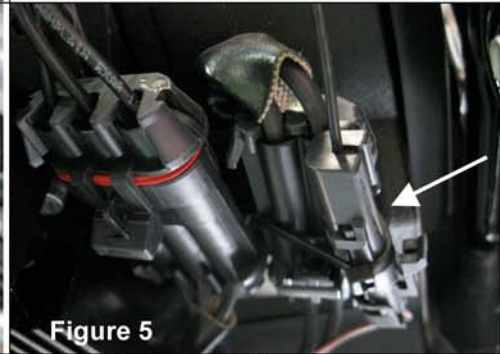


Figure 5

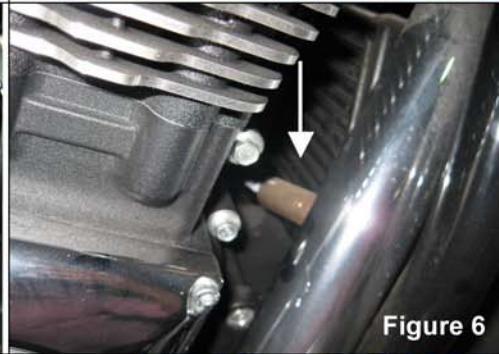


Figure 6

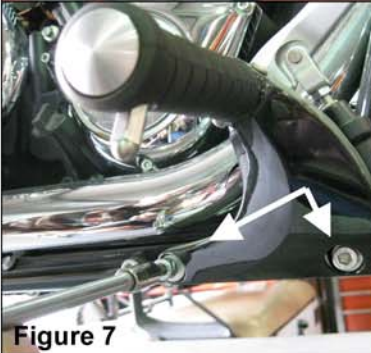


Figure 7



Figure 8

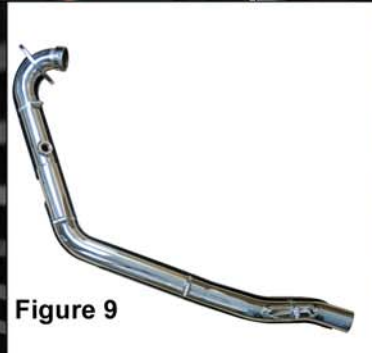


Figure 9



Figure 10



Figure 11

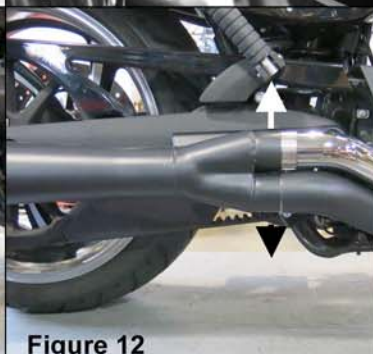


Figure 12



Figure 13



Figure 14

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