



VICTORY VEGAS 2006 – Up INSTALLATION INSTRUCTIONS PART # 6V13D and 6V13DB

Congratulations on owning a Genuine set of Bassani Xhaust® Pipes. Bassani Pipes are designed for maximum sound and performance. Please follow the instructions below for installation. If you have any questions please call our tech line at 714-630-1821. Thank you!

CAUTION: WRAPPING of Pipe with Heat Tape may adversely affect the pipe & will Void Warranty!



* Part # 6V13DB shown

TOOLS REQUIRED

5/16" Nut driver		8mm, 13mm & 15mm Sockets	
Snap ring Pliers		7/8" Wrench	
6" Socket Extension		Ratchet 3/8"	
3/8" Socket Swivel		O2 Sensor Tool	

READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

PARTS LIST	6 = # 24 Hose Clamps		2 = 18 mm O2 Sensor Plugs		2 = 3/8" Flat Washer		1 = 3/8" Lock Washer	
	1 = 3/8-16" x 1 1/4" Hex Head Bolt		1 = 3/8-16" Flange Nut		1 = Mounting Bracket BKT-611			

BASSANI PRO STREET PIPES with HEAT SHIELDS

EXHAUST SYSTEM	1. Front Head Pipe Heat Shield		* Singles shown in Ceramic finish
	2. Rear Head Pipe Heat Shield		
	3. Front Head Pipe with Non-removable baffle.		
	4. Rear Head Pipe with Non-removable baffle.		

POWER YOU CAN FEEL



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STOCK EXHAUST REMOVAL INSTRUCTIONS

1. Remove the two bolts indicated in Figure 1 with a 13mm socket. Loosen the clamps holding the mufflers on to the head pipes. Grasp mufflers firmly and slide off muffler assembly with the bracket still attached. (Figure 2) Save hardware for reuse.
2. From the left side of the bike, reach in and disconnect the O2-sensor wire (Figure 3) for rear head pipe, then using a $\frac{7}{8}$ " wrench or O2-sensor tool, unscrew the sensor from the pipe. (Figure 4) From under the front of the bike on the left front corner, disconnect the front pipe O2-sensor wire. (Figure 5)
3. Next unscrew the sensor from the front pipe. (Figure 6) Set aside both wires to use on new pipes.
4. Loosen the clamps on the heat shields to gain access to the pipes. Also loosen the two bolts using an 8mm socket on the forward control mounting bracket. (Figure 7) Remove and save the flange nuts on the front pipe. Use a 13mm wrench or socket with a 6" extension going in from the left side. (Figure 8) Slide the front pipe out and downward to remove it.
5. Remove and save the rear flange nuts on the rear head pipe and remove the pipe.

INSTALLATION INSTRUCTIONS FOR BASSANI EXHAUST SYSTEM

1. Using the stock hardware, install the supplied mounting bracket as shown. (Figure 9)
2. Install the heat shields on the front head pipe by threading the hose clamps through the inside brackets. (Figure 10) Pay attention to the location of the clamp screw head so that they will be accessible for tightening after installing the pipes.
3. Slide the front pipe up and into the front head port, (Figure 11) securing loosely with the stock flange nuts. Line the pipe mounting tab up with the mounting bracket.
4. Loosely secure the heat shield on to the rear head pipe with the hose clamps provided. Then slide the pipe with the heat shields attached up into the rear head port and secure loosely with the stock flange nuts.
5. Line the exhaust mounting tabs up with the mounting bracket. Secure loosely with the supplied hex bolt, washers, and flange nut.
6. Re-install the O2 sensors into the head pipes, using the O2 sensor socket or a $\frac{7}{8}$ " wrench. Use a small amount of **anti-seize compound** on the plug threads. (Figure 12) If not equipped with O2 sensors, use the supplied plugs.
7. Starting at the front cylinder and moving back and forth, tighten down all the hardware a little at a time, while checking for adequate clearance between the exhaust, the heat shields, and the engine parts. This will aid in aligning the header pipes and assist in securing a proper seal.
8. **Important!** Before starting the motorcycle, clean and wipe down the pipes with a non-residue or similar type of cleaner and a soft clean cloth. Removal of fingerprints and any oil base residue is necessary to avoid staining the chrome when the exhaust system heats up.

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Bassani

Exhaust



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Note: Any modification to the factory (stock) installed intake or exhaust system alters the air/fuel Ratio. Modifications result in the air fuel ratio becoming dangerously lean (too much air, not Enough fuel). This condition can be harmful to your engine. This can be corrected by installing, an aftermarket fuel module sometimes referred to as a program or programmer. Bassani recommends you take your motorcycle to a qualified technician/ tuner for this work.

INSTALLATION INSTRUCTION PHOTOS FOR BASSANI EXHAUST SYSTEM



Figure 1

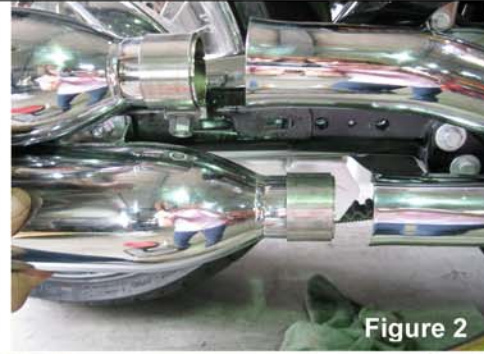


Figure 2

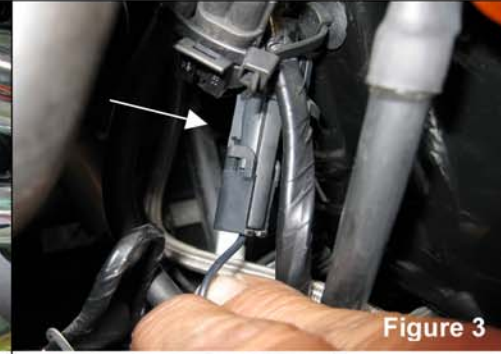


Figure 3



Figure 4

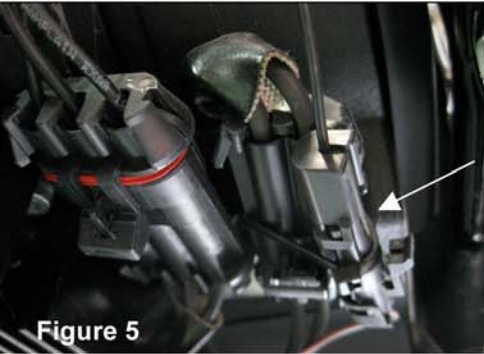


Figure 5



Figure 6



Figure 7



Figure 8



Figure 9