

## Installation Instructions

04-05 8.3L, SRT10 Truck

830000C



(1) Please check Parts List below to insure that all parts are included in the product box !

(2) Please read these instructions before beginning !

If you feel that you cannot perform this installation, please take your vehicle to a dealer or qualified service technician.



### **WARNING!**

Warranty of this product is void if components are altered in any way from as-shipped condition.

### Parts List and Description

- (A) PN - left side header
- (B) PN - right side header

### Hardware List

- (20) 5/16-18 x 1" header bolts
- (6) 3/8-16 x 2-1/2" bolts
- (6) 3/8 flat washers
- (6) 3/8 flanged nuts
- (6) plastic tie wraps
- (1) anti-seize compound

### **Installation instructions.**

1. Raise and support vehicle.
2. Remove front wheel/tire assemblies from vehicle.
3. Remove inner fender liners from front of vehicle.
4. Remove fasteners attaching factory exhaust manifold outlets to exhaust system inlets.
5. Remove fasteners attaching factory exhaust manifolds to cylinder heads and remove manifolds from vehicle.
6. Inspect factory gaskets for damage, if not damaged they may be reused to install supplied headers.
7. Loosen pinch bolt at steering shaft universal joint and remove steering shaft from joint to provide clearance for header installation.

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**830000C Instructions continued:**

8. Apply anti-seize compound to header collector outlet mating surfaces and attach header outlets to exhaust system using supplied 3/8" hardware. Install flat washers under bolt heads.
9. Apply a thin coat of hi-temp, oxygen sensor safe silicone such as Permatex Ultra Copper to stock gaskets and install left and right headers to cylinder heads. Use supplied bolts, lock washers and flat washers for this purpose: the supplied lock washers should be installed between bolt heads and flat washers. Torque bolts equally from the center working outward.
10. Re-install steering shaft into universal joint and tighten pinch bolt.
11. Very careful, disconnect electrical connectors from the ECU located on the passenger side of firewall and also the connector on fender to allow re-routing of factory heater hoses as shown in photo below. Tie heater hoses to air conditioning system hard lines as shown in photo with supplied plastic tie wraps. Carefully reconnect ECU and harness connections.
12. Re-install inner fender liners and front wheel/tire assemblies.
13. Lower vehicle, start engine and check for leaks.



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