

Installation Instructions

97-99 C5 Corvette Offroad Power X Crossover (Part C5992)
00-04 C5 Corvette Offroad Power X Crossover (Part # C5012)



- (1) Please check Parts List below to insure that all parts are included in this installation. Please read these instructions before beginning!

If you feel that you cannot perform this installation, please take your vehicle to a dealer or qualified service technician.

C5992/C5012



Warranty of this product is **Void** if **WELDED** together **WARNING!** It is illegal to remove a properly functioning catalytic converter.

Parts List and Description

(1) Forward Located Off-Road Power X Crossover

Hardware List

(1) Tube Bassani Jet Lube (Anti-Seize)

Note: For installation without cutting of stock exhaust must be used with Part #5797-X Rear Power X Crossover

REMOVAL INSTRUCTIONS

1. Raise vehicle on hoist. If hoist is not available, use a proper floor jack and jack stands to secure a safe, adequate working height.
2. The factory corvette system is a one-piece system (unlike Bassani's two piece system), which makes for a more difficult removal. You may need another hand or another pair of stands to hold the loose end of the exhaust while you disconnect the opposite end.
3. Begin by loosening the (2) oxygen sensors toward the middle of the exhaust. Once loose, remove and tie or hang them away from the stock system to prevent damage when it is time to remove the stock system.
4. Once the O2 sensors are out of the way, proceed to unbolt (2) bolts holding exhaust at bottom of transmission.
5. After bolts are out continue to unbolt exhaust from exhaust manifold. Once all (6) nuts have been removed, place a stand under the front part of exhaust.
6. Proceed to the rear of the exhaust and locate (2) 2 bolt flanges and remove bolts. Once bolts are removed your stock system with little effort should slide down, back and out.

INSTALLATION INSTRUCTIONS

1. This part may be installed into stock exhaust system, by a qualified installation facility, by cutting and removing stock cat-pipe where necessary and welding Bassani Off-Road Pipe into place or installing CF9901-installation kit. This part may also may be installed as an assembly with part #5797-X, which requires no cutting of the stock exhaust system.
2. System should be installed using anti seize on all hardware.
3. If installing with part #5797-X place supplied stainless clamps over inlets of rear section and assemble both pieces together. Do not tighten clamps fully at this time. Continue to install Bassani X-Pipe in the same manner as the removal of your stock system working in reverse order from step 6.
4. Before tightening any part of your Bassani X-pipe, remember to install all hardware. Once all hardware is started, make final adjustments and secure all nuts and bolts. Note: Some manifold stud nuts may have to be re-torqued to manufacturers specifications.

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